CUSTOMIZED AND CONTINUOUS MICROWAVE PROCESSING UNIT

Salient features	➤ Continuous pipe flow system for liquid food and conveyor system for solid food
Suiterii jeanii es	 Equipped with infrared (IR) lamp for preheating solid food
	> Temperature sensors at inlet and outlet; IR-type for solid and thermocouple-type
	for liquid food
	Chiller for immediate cooling of MW heated liquid food
	> Forced air cooling for magnetrons, and auto-cut facility in case of overheating
	Exhaust to remove water vapours from MW cavity
	Door double security by contact
	> Variable control of MW power, timer for pulsating power, IR temperature, Pump
	flow, and conveyor speed
	> The two opening ends contain MW absorption material to prevent leak
Advantages	\checkmark Quick heating compared to conventional thermal technology
	\checkmark Suitable for both solid and liquid
	✓ Precise control
	\checkmark Can function at both batch and continuous mode
	✓ Multiple controllable options available for researching process
	✓ Low operation cost
	✓ Compact equipment size
	✓ Instant start-up or shutdown
	✓ High throughput rate
	 High energy efficiency and minimum heat loss
	✓ Fewer environmental problems compared to conventional heating
	✓ MW directly heats moisture and polar compounds prevents outside burns in solid
	✓ Safety features: magnetron cooling system, auto-cut on possible overheating or
	opening the middle door, and MW absorption area near inlet-outlet of conveyor
Specifications	
	Operates at single phase 415 V and 50 Hz AC current
	Maximum input power consumption is 8 kWh
	➤ Maximum dimensions: 420 cm ×65 cm ×190 cm (L × W × H)

- > Contains 2 magnetrons, each having 1 kW microwave (MW) output power
- ➤ Infrared heating lamp output power: 3 kW
- > Generates MW with frequency 2450 \pm 50 MHz
- ➤ Manpower requirement: 2
- Power absorption efficiency: 32.6% for 1.6 L liquid sample in continuous mode at 0.4 L/min flow rate



Customized & continuous microwave processing unit

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Price / Unit	~ 12 Lack Rupees
More information	Publication
	Patel, A. M., Dhar, R., & Chakraborty, S. (2023). Pulsed light, microwave, and infrared
	treatments of jaggery: Comparing the microbial decontamination and other
	quality attributes. Food Control, 149,
	109695.https://doi.org/10.1016/j.foodcont.2023.109695